**Application instructions.**

**DISBON Coating**

(for painting over decorative profiles or profiles with a priming coat)

Suitable for weathered profiles with a matte surface. Coating the surface covers the wood grain of the profiles, leaving the visual impression of a single colour.

**Important:** Profiles must **not yet** have been treated with WERZALIT polish!

**The following points must be observed**

- The coating material may not be stored at lower than +10 °C.
- Stir well before use; otherwise, the shade may vary.
- The outdoor temperature must be at least +10 °C during application, and the profiles themselves must also be at least +10 °C. The relatively humidity may not exceed 80%.

**Substrate preparation**

- If contaminants (dust, dirt, etc.) are present on the surface, clean it with pressurised water (150 bar) until even substances containing silicone or that act as separating agents are completely removed. Do not use any cleaning agent.
- The entire surface must be absolutely dry, even inside gaps, before applying the coating. Residual water on the profiles will cause paint to peel.

**Material preparation**

- Add the hardener to the base mass. Mix heavily until achieving an even colour shade, free of streaks.

**Mixing ratio**

Base mass : Hardener = 3 : 2 parts by weight

**Application procedure**

With a brush (flat brush), short pile roller or airless device

(Nozzle 0.016 – 0.018 inch, at least 50 bar)

**Consumption**

Approx. 150 g/m². Consumption may be higher with spray application.

**Processing time**

At 20 °C and 60% relative humidity: approx. 90 minutes.

Higher temperatures shorten and lower temperatures lengthen the pot life.

More information available at: [www.werzalit.com](http://www.werzalit.com)
Application instructions.
DISBON Coating

Procedure

1 | Clean the WERZALIT profiles.

2 | Apply the priming coat (Disbon 481 EP-Uniprimer) with a brush or paint roller (as evenly as possible).

3 | After drying, apply Colorpan acrylic paint over the priming coat.
   Important: The first coat of Colorpan acrylic paint must be applied to the primer within three days!

4 | The acrylic paint can be applied with a brush with lengthwise strokes in the profile direction. For flat, smooth profiles, the brush stroke may be visible depending on the incidence of light; this can be avoided by following up with a paint roller. A lambskin roller makes the surface texture rougher. The acrylic paint can be purchased from a specialised retailer under the name of “Capacryl Seidenglanz-Lack” (Capacryl Silk Gloss Paint).

5 | We recommend that the coating not be applied under direct sunlight. The surface should not be warmer than 35 °C; otherwise, the paint will dry too quickly. This leads to an uneven result.

6 | Depending on the air and surface temperature of the profiles, the initial drying time is about 90 minutes. The full curing time is 2 – 4 days. During this time, the coating is soft and sensitive to scratches.

7 | It must not rain during application or for several hours afterwards. Water drops can produce spots or peeling of the paint.

8 | In the case of inserted tongues that move freely in the groove, the joint must be cut open with a knife after the paint dries; otherwise the action of the profiles will cause unattractive cracking of the paint. With our tongue-and-groove profiles, only one side must be cut.

Our customer service department will be happy to assist you with any questions: kundendienst@werzalit.com.

More information available at: www.werzalit.com